North American Safety Valve Industries, Inc.

Your source for safety valves replacement parts and repair needs.
Dear Customer,

As a wholesaler, you know the importance of being responsive to your customers in terms of products and service. In a competitive market, it can make or break a business.

We at North American Safety Valve share the belief that servicing the customer completely and competently every time is the key to success. Since 1975, that formula has worked for us. We have supplied wholesalers like you with the widest spectrum of safety and relief valves possible.

Although it may only be a fraction of your sales, safety valves are our entire business. You don’t have to be an expert to sell safety valves to your customers, because that’s our job. We’ll help you spec the proper valve to fill an order and give an immediate price quote on the phone. Because we stock all makes of safety and relief valves in our 50,000-sq. ft. warehouse, next-day delivery is the rule, not the exception.

Our valves are built and set according to Code requirements and come ready to install. In addition to handling both common and hard-to-find valves, we also offer an extensive inventory of remanufactured safety valves.

Repairs? Our company offers both standard and emergency repairs for your customer’s safety valves. We even offer a 24-hour emergency turnaround when needed. And North American guarantees all parts and workmanship on every safety valve we repair for one year.

Finally, we try to make inquiring to North American as easy as possible. At the other end of our toll-free number, you’ll find a friendly, helpful sales representative who will take you through the process. If you need confirmations of your quotes, just ask and we will email you one immediately.

Thank you for considering North American for all your safety and relief valve needs. We’re always here for you.

Sincerely,

Allen Tanis
President
“We try to make the process of ordering as easy as possible. Our specialized computer gives us quick access to availability on any valve. We can provide an accurate price quote, offer alternatives and give a delivery date immediately. No waiting or call backs. Many times this makes all the difference in getting an order.”

– Al Tanis

“One of our customers recently inquired about the availability of five 4-inch liquid flanged valves. The end user had made a mistake in ordering and was in desperate need of these valves immediately. They were pleasantly surprised to find that we had them and could ship all five that same day.”

– Paul Stratman

“We provide the best service in the business. And that takes the commitment of everyone who works here. We’re all in this together – working and doing whatever needs to be done to ensure the customer’s needs are taken care of. We treat every customer the same and make them our number one priority.”

– Andrea Tanis

“At North American, we do one thing other companies don’t: When wholesalers call us for price and availability, we give the information over the phone. Then, if requested, we can email a quotation with a job or reference number to the wholesaler for his records. When the order goes through, he has the information. A quick call to us and the valves are on the way.”

– Norman Pursley

“Wholesalers tell me we have a reputation of being good people to work with. An example is how we’ll talk directly with the end-user at the wholesaler’s request. When asked, we even use the wholesaler’s name. It gets customer problems solved faster and gives the credit to the wholesaler.”

– Jim Cook

“Today, keeping abreast of Code requirements in the many jurisdictions can be impossible for a wholesaler. That’s why we maintain all the latest Code information in our library.”

– Isaac Kostrow

“To say the least, safety valves are a specialized field. It takes knowledge of the products, manufacturers and end users. When a customer needs a valve which requires modification, specialized connections, coatings or special materials, we offer quick solutions. On items that take months from the factory, we deliver in days.”

– Bruce McDermid

“Our whole company is truly committed to the customer. It is great to be part of a team that puts the customer first and can come through for them when they really need us.”

– Kevin Walbridge
A RELIABLE ALTERNATIVE is the quality in a remanufactured valve.

Lower prices, reliable products and quick availability make remanufactured valves a profitable option.

In the past few years, many companies have found that it makes sense to rely on remanufactured safety valves. For most industrial uses, remanufactured valves offer excellent availability and are extremely cost effective without compromising quality or safety.

Now you can be part of this growing trend. We not only have the facilities but also extensive experience in all areas of valve remanufacturing.

Two-year Warranty Guarantees Workmanship

During the remanufacturing process, all valves receive the utmost attention to ensure they meet original specifications. Our quality control program allows our personnel to carefully monitor all steps of the remanufacturing process to assure the highest quality. And we provide guarantees on all remanufactured valves for two years on parts and workmanship.

Valve Exchange Programs

If you’re customer has several safety valves in need of repair but can’t afford to shut down for lengthy repairs. Solution: A valve exchange program. Before a maintenance shutdown, we ship the safety valves to the customer in advance. The old valves are then shipped to us for repair or remanufacture. After servicing, the valves are set and shipped back to the customer for use during their next scheduled maintenance shutdown.

As with our new valves, computer-aided ordering and parts inventory ensure a fast, reliable turnaround for remanufactured safety valves.

Check with your Application Engineer for details on how remanufactured valves can work for you and your customers.

The difference between remanufactured valves and new OEM valves is:

- Half the price!
- Twice the warranty!
FIELD SERVICE UNIT delivers on-site valve testing and repair.

**Fully-equipped repair shop on wheels.**

Sometimes even the fastest off-site service isn’t good enough … the work must be performed at the site and within a very tight window of opportunity. And that’s where our Field Service Unit delivers.

The self-contained repair shop and mobile testing stand unit offers on-site repair and resetting of safety valves during scheduled maintenance shutdowns.

Step into the mobile repair unit and you’ll find all the equipment necessary to perform the highest-caliber repairs. Included is a sand blaster, compressor, lathe, mill/drill press, lapping stones—it’s all inside. There’s also a Consolidated® seat-resurfacing machine with all the adapters for every orifice in the Maxi-Flow® boiler line. Completed safety valve work will carry the VR stamp.

**State-of-the-art computerized testing.**

The Field Service Unit also includes a state-of-the-art computerized lift-assist testing unit that allows for testing set pressures and resetting high-pressure safety valves in the field. The testing unit makes testing valves that are welded in-line or stationary possible without removing the valves. You won’t be required to pressure down or increase pressure to test for set pressure. The lift-assist testing unit also allows for resetting valves after repairs have been made while the valves are on-line.

If removing from service and shipping valves isn’t practical or possible at your customer’s plant, then the on-site Field Service Unit is the perfect answer. From the equipment on the truck to the people on the repair team, NASVI backs everything. Whether the customer needs the Field Service Unit for three days or three weeks, you’re going to save them a lot of downtime and increase your opportunities for more valve sales.

**For more information on scheduling and costs, give your Application Engineer a call at 1-800-800-8882.**
Our service center repair capabilities are designed to keep the customer's safety and relief valves in top operating efficiency.

The factory-trained service personnel spot potential problems and recommend the most economical ways to solve them. Over the years, our service center has proven popular with maintenance managers. It allows their plants to have valves repaired, serviced and set quickly, which minimizes downtime. They also like the service because it saves them money.

The service center updates the valve to the latest design standards when necessary. These upgrades use only genuine factory standard parts to assure maximum reliability and long life. All valves serviced in our repair facility carry a one-year standard warranty. The service center holds ASME’s V & UV stamps and National Board’s NB & VR stamps.

Exchange and Rental Programs

It is no longer necessary to purchase large stocks of back-up valves or risk excessive downtime costs due to non-availability of needed valves. Our service center’s Valve Exchange Program lets your customer eliminate both the capital commitment and the risk. Instead, you provide significant savings in logistics costs during their turnaround maintenance outages. This exchange program is individually structured to meet the needs of each customer.

If your customer has safety valves in need of repair but doesn’t have the numbers that justify an on-site service unit or can’t afford a shut down, a valve rental program can offer a solution.

Before a maintenance shutdown, the service center ships the safety valves your customer needs in advance. The old valves are then shipped to the service center for repair, testing and reset. After service, your valves are shipped back to you for replacement of the rented valves.

A service center Application Engineer will work directly with you to customize a program to meet your customer’s plant’s needs.

REPAIR CASE STUDY:

Quick Turnaround

This severe duty safety valve was sent to the service center for repair.

Castings were sandblasted, flanges were refaced, worn critical metal surfaces were resurfaced and machined to original tolerances, and all gaskets, bolts and nuts were replaced.

The valve was then tested under the same rigorous quality guidelines as a new valve and returned to the customer.

The turnaround ... only one week. The savings ... significant!
Process/Safety-Relief Valve—Flanged

Consolidated 1900

Features
- ASME-NB
  - Sizes 1” - 12”
  - Plain cap, open test lever and packed test lever
  - Stainless steel or special alloy trim
  - For process and general service industries
  - C.S. or special alloy bodies
  - All stainless
  - O Ring Seat
  - Balance Seal

Manufacturers and their figure numbers
- Consolidated
  - 1900 Series
  - 1900-30 Series
- Lonergan
  - D Series
  - DB Series
  - DO
  - DH
  - DS
  - WH
  - R
  - W
- Crosby
  - JOS/JO Series
  - JBS/JB Series
  - JL
  - JW
  - JJC
  - Sage 600 Series
- Farris
  - 26EA10
  - 26RB11
  - 26PA12
- Kunkle
  - 5000 Series
  - 5100 Series

Process/Safety-Relief Valve—Screwed

Kunkle 264/266

Features
- ASME-NB
  - Sizes 1/4” - 2”
  - Plain cap, open test lever and packed test lever
  - Stainless steel or special alloy trim
  - For process and general service industries
  - All stainless
  - O Ring Seat
  - Special Connections
  - Flanged Butt Weld
  - Socket Weld

Manufacturers and their figure numbers
- Kunkle
  - 264
  - 265
  - 266
  - 267
  - 910
  - 911
- Consolidated
  - 1970
  - 1975
  - 1990-98
  - 2990-98
  - 1980
  - 1982
  - 3990-98
  - 19000
- Crosby
  - JR
  - JRU
  - JMB
  - DS
  - 2740 Series
- Farris
  - 1850
  - 1870
  - 1890
  - 2740
  - 2700 Series
- TXT/Texsteam
  - 77100
  - 77200
  - 77300
  - 77400
  - 87165
  - 87166
  - 87265
  - 87266
- Anderson-Greenwood
  - 81
  - 83 Series
- Republic
  - 641
  - 646
  - 647
- Hydro-Seal Series
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  - 7
  - 3
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  - 4
  - LS
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  - 14
- Lonergan
  - LCT-11
  - LCT-13
  - LCT-14
  - LCT-20
  - LCT-30
  - LCT-40
  - L40
Cast Steel Boiler Safety Valve

**Kunkle 300/600**

*Features*
- ASME-NB
- Sizes 1” - 8”
- Steel or alloy body
- Steel or alloy spring
- Test lever
- Exposed spring
- Flanged or Butt Weld

*Manufacturers and their figure numbers*

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| Lonergan  | V | S | W | R |

Kunkle Consolidated
Lunkenheimer
Keckley
Lonergan

**Cast Iron & Cast Steel Liquid Relief Valve**

**Kunkle 91**

*Features*
- Sizes 1/2” - 8”
- FM approval for fire system service
- Bronze or stainless steel trim
- Screwed and flanged connections
- Stainless steel throughout

*Manufacturers and their figure numbers*

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1-800-800-8882
**Portable Bronze Safety Valve**

**Features**
- ASME-NB
- Sizes 1/4" - 3"
- Steam or air service
- Plain cap or test lever
- Side outlet
- Bronze or stainless steel trim
- Soft seal
- Cryogenic

**Manufacturers and their figure numbers**

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**Bronze Liquid Relief Valve**

**Kunkle 6010**

- 2 - 2-A - 21 - 22-M - 23-S
- 23-MS - 80-4 - 83-4 - 84-4 - 87
- 189 - 337 - 363 - 6000 - 6010
- 6021 - 6030 - 6230 - 6283

- M - XM - RSO - RSO-L
- RXSO - SO - XSO

- 631 - 635
- 40 - 44 - 6010

- 550-ROW - 550-SO

**Kunkle 20**

- Size 1/4" - 3"
- Plain cap or test lever
- Bronze or stainless steel trim
- Screwed or flanged connections
- Hand wheel adjustment
- UL or FM approval
- Soft seat

**Manufacturers and their figure numbers**

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Cast Iron Safety Valve

**Kunkle 252/6252**

- **Features**
  - ASME-NB
  - Sizes 1-1/2" - 6"
  - Steam or air service
  - Test lever
  - Bronze or stainless steel trim
  - Screwed or flanged connections

- **Manufacturers and their figure numbers**
  
  - Kunkle: 250, 252, 6252, 253
  - Consolidated: 1511, 1511-S
  - Crosby: HO, HOB, HR
  - Farris: 1960, 1961, 1962, 46
  - Lunkenheimer: 630
  - Conbraco: 119
  - Crane: 1102, 1113, 1114
  - Keckley: 300, 301
  - Spence: 31, 41, 41A
  - Lonergan: GIF, YIA, YIJ

Low Pressure Steam Boiler Safety Valve

**Kunkle 930**

- **Features**
  - ASME-NB
  - Screwed or flanged connections
  - Medium or high capacity
  - Sizes 3/4" - 4"

- **Manufacturers and their figure numbers**
  
  - Kunkle: 930-1, 254, 933, 183-T
  - Consolidated: 1865, 1510
  - Conbraco: 13-200, 12-200, 14-200
  - Crane: 2568, 1165, 1166, 1168
  - Crosby-ORR: 10, 15, 15A
  - Spence/Watts: 10, 15
  - Lonergan: 15-W

Drip Pan Elbows

**DPE/299**

- **Features**
  - Cast iron and cast steel
  - Flanged and screwed connections
  - Sizes 3/4" - 10"

- **Manufacturers and their figure numbers**
  
  - Kunkle: 299
  - Consolidated: 1665, 1666, 1667
  - Crane: 1100
  - Crosby: EFS
  - Keckley: DPE
  - Lonergan: DPE
Air Compressor Safety Valve

Kunkle 30

Features
ASME-NB
- Sizes 1/8” - 3”
- Soft seat
- Atmospheric Relief

Manufacturers and their figure numbers
- Kunkle: 1, 39A, 48A, 82A, 86, 230
- Consolidated: 1445, 1542, 1544, 1545, 1664
- Conbraco: 15-102
- Kingston: 100, 110C, 112C, 112CT, 114
- Jayco/Scott: 149
- Keckley: 41
- Aquatrol: 120, 121, 130, 132
- Lunkenhimer: 433, 1226, 1704

Hot Water Boiler Relief Valve

Kunkle 537

Features
ASME-NB
- Sizes 3/4” - 2”

Manufacturers and their figure numbers
- Kunkle: 137, 537, 927
- McDonnel-Miller: 230, 240
- Watts: 174A, 740
- Conbraco: 10-213, 10-321, 10-604 — 10-618
- Bell & Gossett: 175, 480, 750

Vacuum Relief Valve

Kunkle 215V

Features
- Iron, steel, stainless steel, bronze or aluminum
- Sizes 1/2” - 14”
- Flanged or screwed connections

Manufacturers and their figure numbers
- Kunkle: 215V, 11V, 80V
- Crane: 1155V
- Conbraco: 14-290, 37-100
- Union Flonetics/Foster: V-1
- Protectoseal: 6240, 16240, 17800
- Aquatrol: 27
- Lonergan: VAK-14C
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